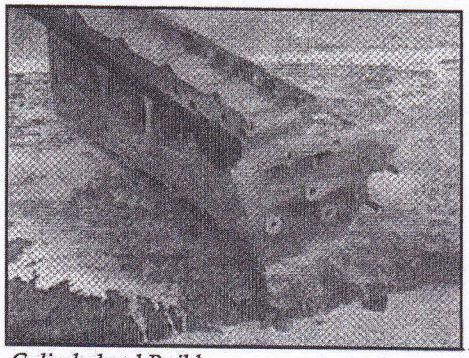
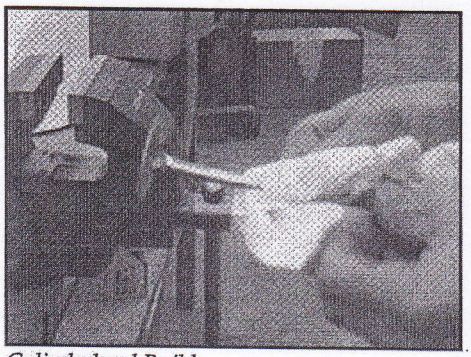


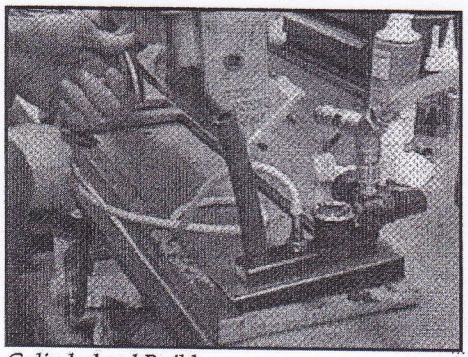
Cylinderhead Build

Wash the head off, ensuring casting sand, swarf and waste grinding paste has been removed. Also remove water way bung (3/8" square) at rear of head and wash through. Do not forget to replace once head has been cleaned.



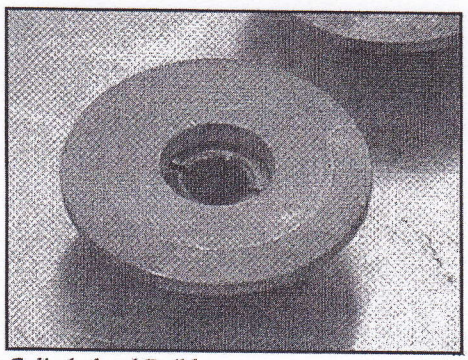
Cylinderhead Build

Clean valves throughly with solvent.



Cylinderhead Build

Pressure test all valves in situ. for a vacuum, between seats.



Cylinderhead Build

Take clean valve caps and collets.